

Work Order ID 57283

March 31, 2010 12:54:09 PM



Page 1

Item ID: D3909-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Eyebolt Stud

Start Date: 31/03/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 02/04/2010 Req'd Qty: 6.00



Customer:

Reference:

Handwritten: 10.03.31

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3909

A

100

0.00



Doosan

Memo

0.00

Doosan Lathe

turn as per dwg and folio FA872
DWG REV: A
FOLIO REV: 1/1

Handwritten: SL 10/03/31

Handwritten: (6)

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

Handwritten: SL 10/03/31

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Page 2

Item ID: D3909-5

Accept

Revision ID:

Item Name: Eyebolt Stud

Start Date: 31/03/2010 Start Qty: 6.00

Required Date: 02/04/2010 Req'd Qty: 6.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

2.8 10/03/31

6 0

150

Identify as per dwg & Stock Location: ST95

0.00



Packaging

Memo

0.00

Packaging

CL 10/3/31 x6

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/06
P/10-4-5
(6)

Picklist Print

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Page 1

Work Order ID: 57283

Parent Item: D3909-5

Parent Item Name: Eyebolt Stud

Comments: IPP REV:A NEW ISSUE 09-11-25 JLM VERIFIED BY:DD

Start Date: 31/03/2010

Required Date: 02/04/2010

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R1.000		Purchased	No			100	f	55.3400	1.5790			



303 Round Bar 1.00



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT028

55.34

111571

2.37

113325

52.97

~~1.5790~~ SW 10/03/31

DART AEROSPACE LTD		Work Order: 57283
Description: eyebolt stud		Part Number: D3909-5
Inspection Dwg: D3909	Rev: A	Page 1 of 1

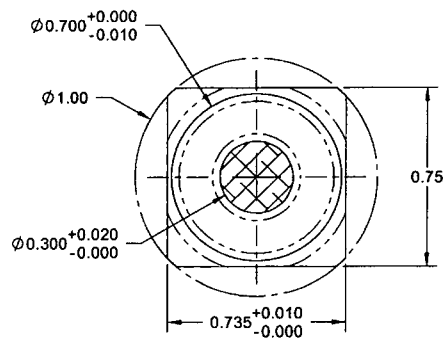
FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

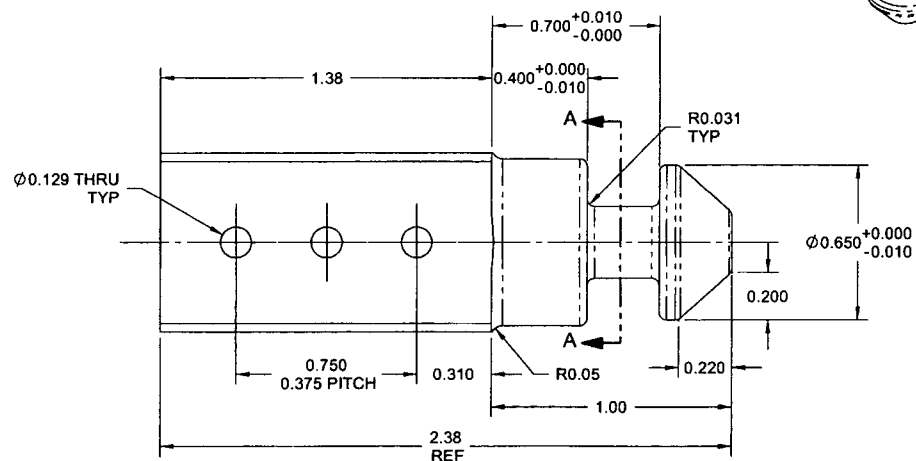
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.700	+0 -.010	.696	✓			
1.00	±.030	.998	✓			
.300	+0.020 -0	.312	✓			
.735	+0.010 -0	.741	✓			
.75	±.030	.751	✓			
Ø.129	+0.005 -.001	.129	✓			
1.38	±.030	1.382	✓			
.400	+0 -.010	.395	✓			
.700	+0.010 -0	.705	✓			
5.031	+0 -.010	.031	✓			
.650	+0 -.010	.646	✓			
.220	±.010	.218	✓			
1.00	±.030	1.00	✓			
5.05	±.030	.050	✓			
.310	±.010	.311	✓			
.750	±.010	.750	✓			
.375 pitch	±.010	.375	✓			
2.38	±.030	2.383	✓			

Measured by: JL	Audited by: JB	Prototype Approval: N/A
Date: 10/03/31	Date: 10/03/31	Date: N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



SECTION A-A



D3909-5 EYEBOLT STUD

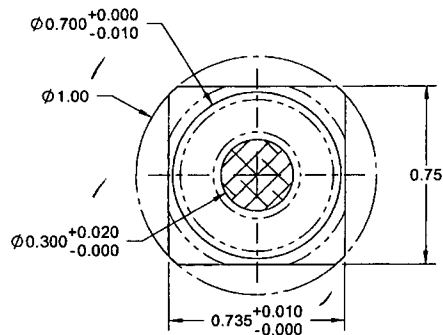
RELEASED
2010-03-12
JPH

NOTES:

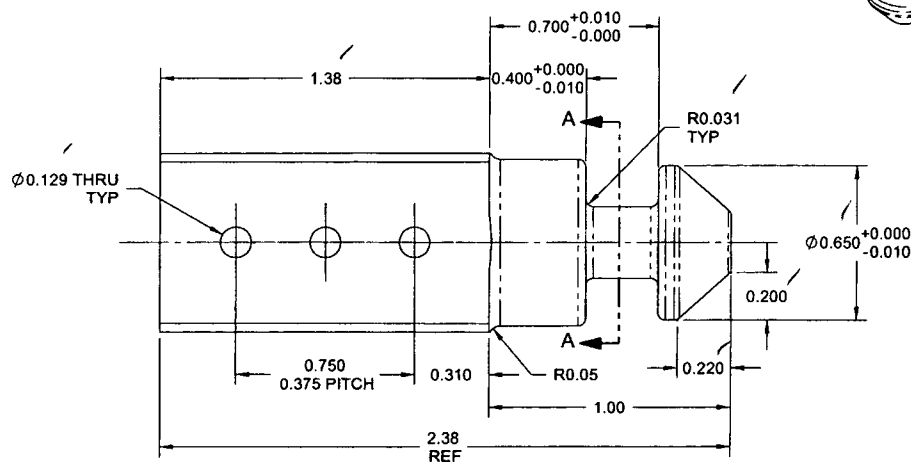
- 1) MATERIAL: 303/304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276 PER DART SPEC M303R OR M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3909-5" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.28 lbs

51283

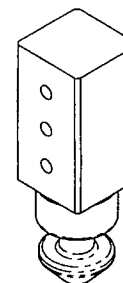
DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JPH	DRAWING NO.	REV. A
MFG. APPR.	JPH	D3909	SHEET 5 OF 5
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	FWD X-TUBE LUG ASSY	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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SECTION A-A



D3909-5 EYEBOLT STUD



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RELEASED
2010-03-12

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MFG. APPR.	JPH	D3909	SHEET 5 OF 5
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